



Dart Aerospace Ltd.
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D4020-11
Job Sheet 186901



Part No: D4020-11

Job Qty: 10 ea

Part Name: End Mesh, Basket



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/22/18

Job Tracking No:

Due Date: 12/7/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV A IPP RevA: new issue DD 09.11.26 verified by; EC IPP Rev: B as per dwg revA 10.03.15 verified by; EC IPP Rev: C 10.06.14 remove cut out from dxf, will be made when install on basket DD ver: JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Waterjet - Flow - 1	10 pcs	12/7/18	12/7/18	0.04	1.21	Waterjet - Flow		SL 12/11/27
120	QC	10 pcs	12/7/18	12/7/18	0.00	0.00	QC8		38
130	Packaging	10 pcs	12/7/18	12/7/18	0.00	0.00	Packaging3		21
140	QC21-SA	10 Ea	12/7/18	12/7/18	0.00	0.00	QC21		21 DEC 12 2018

Part Op 100 - 1-Cut as per Dwg D4020

Descriptions: 120 - ***CUT OUTS WILL BE CUT BY WELDERS WHEN INSTALL ON BASKET***

130 - LOCATION: WA004

140 - 1-Cut as per Dwg D4020 (Cut out for label will be cut when install on lid (D3914-041))

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304EX0.75-16F	Expanded Metal Flat SS	26.9400 sf (2.694 ea)	100-Waterjet - Flow - 1	509214

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Waterjet - Flow - 1	M304EX0.75-16F	27	2,292	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Handle Plate	24.340Inches ± 0.030	24.370 24.310	24,340	
2	Handle Plate	2.880Inches ± 0.030	2.910 2.850	2,880	
3	Handle Plate	17.310Inches ± 0.030	17.340 17.280	17,310	
4	Handle Plate	15.500Inches ± 0.030	15.530 15.470	15,500	
5	Handle Plate	20.180Inches ± 0.030	20.210 20.150	20,180	

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE



QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION		AGAINST DEPARTMENT/PROCESS							
	Rework	☐	Skid-tube	☐	Cross tube	☐	Water Jet	☐	Engineering	☐
	Scrap	☐	Machining	☐	Small Fab	☐	Prod. Eng. Coord.	☐	Quality	☐
	Use-as-is	☐	Thermoforming	☐	Finishing	☐	Rec/Store/Packaging	☐	Other	☐
	Suspected Unapproved	☐	Large Fab	☐	Composite	☐	Supplier	☐		

Date : _____ Step #: _____ QTY Effective : _____ MRB (QSI042) Approval _____

Description Work Order Deviation

Description Work Order Deviation	Completed By _____	
	and / Supervisor _____	
	Approval Verification _____	
	QA Coordinator Approval _____	

DART AEROSPACE

Container No: S133427

Part: D4020-11

Job No: 186901

Serial No/Batch: S133427

Revision: _____

Inspector: _____

Exp Date: _____

Instructions: Various STC's

Date: 11/29/18

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Root Cause			
Environment	☐	No Re-verification	☐
Design	☐	Operator	☐
Doc/Data	☐	Offset/Setup	☐
Equip/Tooling	☐	Supplier	☐
Handling/Pre	☐	Training	☐
Material	☐	Use for Testing	☐
Internal Transport	☐	Poor Information	☐
Tribal Knowledge	☐	Rushing	☐
LOA	☐	Product Improvement	☐
Substation	☐	Process Improvement	☐
Past Expiry Date	☐	Manufacturing Process	☐
Misidentified	☐	Past Due	☐
OTHER : _____			